



STANDARD FEATURES

- Manufactured in USA
- **Custom tray sizes and lengths**
- Tray carrier shelves removable without tools
- All 304 stainless steel construction with a #4 finish
- Smooth running heavy duty sprocketless conveyor design that is virtually maintenance free
- 1/2 horsepower variable speed drive motor
- Adjustable speed control in NEMA 4 control cabinet with programmable AC inverter
- Optional Casters (with brake) and cord/plug available for mobile unit
- Unit supported on 1-5/8" diameter 16 gauge wall polished stainless steel tubular legs with fully welded 1-5/8" cross bracing
- Optional electrical raceway with receptacles for plug-in side equipment
- Sanitary design with easy cleaning of carriers and table deck
- Smooth operation with low amp draw

Tray Make-UP

RTSM - Rotary Tray Make-Up Conveyor



RTSM CONVEYOR

Bi-line RTSM rotary conveyor is designed for tray make-up application. Smooth running heavy duty sprocketless design that is virtually maintenance free. Custom options available to suit operational requirement.

SPECIFIER STATEMENT

Specified unit will be Bi-line Rotary Tray Make-up conveyor model #RTSM. Sprocketless design with heavy duty stainless steel chain supported in a heavy duty stainless steel enclosed track along straight & curve sections. Modular bolted design for easy assembly/install. Carrier shelves designed to be removable (without tools). Adjustable speed control with programmable AC inverter in a NEMA 4 control cabinet.

Additional options to be included per detailed drawing to meet operational requirement.

OPTIONS & ACCESSORIES

- ☐ Custom size and shape per plan
- ☐ Single over-shelf
- ☐ Hip / Palm / foot switch for momentary stop
- ☐ Auxiliary start/stop station
- ☐ Locking casters
- ☐ Electrical raceway with multiple outlets
- ☐ Adjustable feet



Due to an ongoing value analysis program at Bi-Line, specifications contained in this catalog are subject to change without notice.

Contact factory for custom design layout

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